# MACHINES THAT BRING

# AKYAPAK METALWORKING TECHNOLOGIES



Angle Rolls







Dishing & Flanging Machines



Column Boom Machines

### **ROLL FORMING MACHINE**

### **Features**

- \* System to carry out different profiles without changing the roller.
- \* By using cassettes, which are interchangeable with one 'or' several permanently mounted profiles, interchangeable axes with rollers, extendable and reversible heads, etc...



### FIBER LASER WELDING MACHINE

## **Specifications**



Laser Type	1080 NM Fiber Laser
Nominal Laser Power	1000 W / 1500 W / 2000 W
Cooling System	Water Cooling
Way Of Working	Continuous / Modulation
Speed Range Of Welder	0~120 mm/s
Focal Spot Diameter	0.5 mm
Ambient Temperature Range	15~35 C
Environmental Humidity Range	<70% Without Condensation
Welding Thickness	0.5-3 mm
Welding Gap Requirements	<u>&lt;</u> 1.2 mm
Operating Voltage	AV 220 V
Machine Dimensions	660*1150*1150 mm (Orange) /
	720*1050*1180 mm (Blue & White , red)
Packing Weight	285 kg
Fiber Length	Standard 10m, the longest Customized length 15m

# **METALIX CAD / CAM**

Metalix provides an advanced platform for estimation of production times and costto assist you when preparing quotes

The cost estimation module is available only in autonest.

You see a wealth of data:

- \* Total cost & time for the entire daily job.
- \* Processing time for all the parts & subnests produced.
- \* Detailed processing time of the cutting, piercing & head travelling production stages
- \* Amount and cost of gas and electricity used.
- \* Cost, weight and efficiency of material used



# METALIX

CAD /CAM that speaks your machines language

Bengaluru Karnataka INDIA

**LAZR-TECH** 



www.lazr-tech.com

# LAZR-TECH

Since: 2005

# Complete Sheet Metal Solutions



- Quality
- Precision
- **Performance**
- Reliability
- Economical



Elevator





vvina Tower

**Electrical Cabinet** 



Pipe Line

Machine Tools



Meti



Snip Y



Kitchen Equipments



ments Modular Furniture

# **About Us**

We, at LAZR-TECH provide complete solution in Sheet Metal Applications and we also give consultancy in sheet metal plants and processing. We have wide experience in this field for close to two decades, which enables us to recommend no man operations in sheet metal processing. We at LAZR-TECH ensure high quality products and solutions to enable the market to engage in high productivity and sustainability in this field.

We are one of the leading Fiber Laser Cutting Machine Suppliers in India.

We have been supplying sheet metal working machines like LASER CUTTING MACHINES, PUNCHING MACHINES, BENDING MACHINES, LASER WELDING MACHINES, PANEL BENDER MACHINES, and providing services to many brands from similar line.

We are proud to mention here that we have an experienced and dedicated team for providing exceptional and unmatchable after sales support to the market.

Our focus is to provide complete solution to customers in material processing, cutting, bending, welding, automation solutions and connecting the same with software support. A comprehensive digitalization in sheet metal industry.

### FIBER LASER CUTTING MACHINE

### **Specifications**

Model	LT-3015	LT-4020
Power (KW)	1-10	1-10
Cutting Range (L*W)	3000*1500 mm	4000*2000 mm
Z axis Track	150 mm	150 mm
Positioning Accuracy	<u>+</u> 0.04 mm	<u>+</u> 0.04 mm
Repeatability	<u>+</u> 0.02 mm	<u>+</u> 0.02 mm
Maximum Position Speed	120 m/min	120 m/min
Maximum Acceleration	1.2 G	1.2 G
Power Requirement	380V, 50/60Hz	380V, 50/60Hz
Working Temperature	5C-45C	5C-45C
Power Supply Protection Level	IP54	IP54
Drive System	Imported Double Drive	Imported Double Drive



\*Sheet Metal Cutting Specialist \*Compact integration with less space occupancy \*Faster Investment Returns \*We bring to you the revolution of laser cutting technology and creating a new era of Sheet Metal Processing.

# FIBER LASER CUTTING MACHINE :- CLOSE TYPE



### **Specifications**

Model	LT-3015DP	LT-4020DP	
Power (KW)	1-30	1-30	
Cutting Range (L*W)	3000*1500 mm	4000*2000 mm	
Z axis Track	100 mm	100 mm	
Positioning Accuracy	<u>+</u> 0.04 mm	<u>+</u> 0.04 mm	
Repeatability	<u>+</u> 0.02 mm	<u>+</u> 0.02 mm	
Maximum Position Speed	120 m/min	120 m/min	
Maximum Acceleration	1.2 G	1.2 G	
Power Requirement	380V, 50/60Hz	380V, 50/60Hz	
Working Temperature	5C-45C	5C-45C	
Power Supply Protection Level	IP54	IP54	
Drive System	Imported Double Drive	Imported Double Drive	

### FIBER LASER CUTTING MACHINE



### LT-3000TC Power (KW) 1-10 Maximum Cutting Tube Length 0-3000 mm Maximum Tube Diameter 20-250 mm (outer dia) 100 mm (Depends upon Inimum tailing Length actual cutting) 1 G of X/Y Axis Positioning Accuracy ± 0.05/1000 mm ± 0.03/1000 mm Maximum Rotational Speed 380V,50/60Hz Power Requirement Norking Temperature 5C-45C Continuous Working Time 24 Hours Max Bearing Weight of Chuck 200 kg Total Installed Capacity 20-25 KVA Power Supply Protection Level IP54 Drive System Imported Double Drive Imported Double Drive

**Specifications** 

### Perfect dynamic performance,

\* High speed, high precision and cost effective.

\* Gantry structure, dual drive,

\* Customized products for different requirements,

Specialist for pipe and metal cutting, more efficiency,

optimized configuration, powerful cutting capability.

**Features** 

\* Adopting the highest quality imported components to ensure reliability and rigidity.

### **CNC PRESS BREAK**

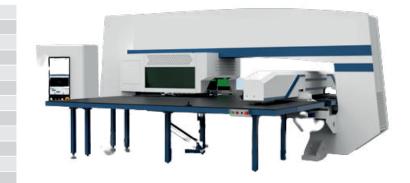


### <u>Features</u>

- \* Touch screen control.
- \* Maximum 4 + 1axis control.
- \* Bending angle programming.
- \* Three years quality warranty.

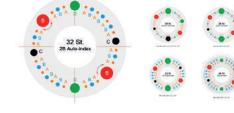
### LT-6000TC

L1-000010
1-10
0-6000 mm
250 mm (outer dia)
nm (Depends upon
actual cutting)
1 G
0.05/1000 mm 0.03/1000 mm
120 rpm 380V,50/60Hz
5C-45C
24 Hours
300 kg
20-25 KVA
IP54



**CNC TURRET PUNCH PRESS** 

l	A	B	C	D
tations(mm)	< Ø 12.7	< Ø 31.7	< Ø 50.8	< Ø 88.9
32	16	12	2	2



\* Unique design of high-rigid body, stable performance.

**Specifications** 

- \* The main punching power adopts all electric servo motor, high efficiency and energy saving.
- \* Can realize punching, cutting, forming, roller, lettering and other processes.
- \* Mechanical transmission and electrical, pneumatic components are imported brands.



# PANEL BENDER MACHINE

### **Features**

- \* Fully automatic bending, high efficiency, energy saving.
- \* Bus control, which can be directly connected to the IOT for remote control and monitoring.
- \* Special high load screw and guide rail structure, high load-bearing capacity, high positioning accuracy and long life.
- \* Double servo rotation up and down, automatic downward press structure, rapid downward press, adjustable pressure, high rotation positioning accuracy.

### **Specifications**

/lodel	LT 63T/1200	LT 80T/2500	LT 100T/3200	LT 100T/4000	LT 200T/3200	LT 200T/4000
Bending Force	630 kN	800 kN	1000 kN	1000 kN	2000 kN	2000 kN
Bending Length	1200 mm	2500 mm	3200 mm	4000 mm	3200 mm	4000 mm
Clear Press	600 mm	1900 mm	2700 mm	3500 mm	2700 mm	3500 mm
Dpen Daylight	250 mm	320 mm	400 mm	400 mm	400 mm	400 mm
Ram Stroke	100 mm	100 mm	200 mm	200 mm	200 mm	200 mm
′ axis Speed	90 mm/sec	110 mm/sec	180 mm/sec	180 mm/sec	180 mm/sec	180 mm/sec
(axis Distance (Back Gauge)	500 mm	500 mm	500 mm	500 mm	500 mm	500 mm
hroat Depth	250 mm	320 mm	400 mm	400 mm	400 mm	400 mm
lain Motor	5.5 KW	5.5 KW	7.5 KW			18.5 KW
Veight	4000 Kgs	4300 Kgs	8500 Kgs			17000 Kgs

Model		LT-1400PB	LT-2000PB	
Bending Length		1400*1400 mm	2000*1500 mm	
Bending height		170 mm	170 mm	
Mini Bending Size	of four Sides	200*110 mm	200*110 mm	
Mini Bending size of single Side		120 mm	280 mm	
Minimum Arc Radius		2 mm	2 mm	
Bending Angle		0-180	0-180	
Minimum Sheet thickness		0.35mm	0.35 mm	
Dimension (L X W X H)		3000*2400*2600	3100*5300*2600	
	Stainless Steel	1.0 mm	1.0 mm	
Bending process	Mild Steel	1.5 mm	1.5 mm	
	Aluminum	1.6 mm	1.6 mm	
Main Motor Power		35 KW	45 KW	
Motor Power		1.5 KW	1.5 KW	
Rated Voltage		380V +10%	380V +10%	